

Work Order ID 116592

April-22-14 7:22:31 AM

Slp AR24

116592

PRELIMINARY ISSUE

Page 1

Item ID: D205-803-123 Accept *N900040100* Setup Start *NS1*
 Revision ID: PRELIM Stop *NS2*
 Item Name: Left Hand Pilot In Command, Mechanical 205
 Start Date: 4/22/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/30/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-803	RevC <u> </u>								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo <u> </u>	0.00							
Doc Control -USB or Paperwork	Photocopy blue file and type labels per PPP D205-803-123 CHG001			MAY 14 2014	DAS 06 9-89				
110	Pick Kit	0.00							
110									
Packaging	Memo <u> </u>	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo <u> </u>	0.00							
Quality Control				MAY 14 2014	DAS 06 9-89				

MW 14-05-01

/X

/X

DAS
28
9-89

APR 29 2014

ESP

/X

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Item ID: D205-803-123 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: PRELIM Stop ***NS2***
 Item Name: Left Hand Pilot In Command, Mechanical 205
 Start Date: 4/22/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/30/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-803-123								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

POSITIVE RECALL
 EFFECTIVE 4/22/14 AUTH
 RELEASED DATE 4/24/14
 per ECA 4.557

Picklist Print

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Work Order ID: 116592

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Parent Item: D205-803-123

D205-803-123

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/22/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5046-047		Manufactured	No				Each	0.0000		1			
D5046-047 Co-Pilot Collective Head Assembly													
D5049-1		Manufactured	No				Each	0.0000		1			
D5049-1 Face Plate													
D4410-9		Manufactured	No				Each	10.0000		1			
D4410-9 Trigger													
N/A se attached email													

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Picklist Print

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Work Order ID: 116592

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Parent Item: D205-803-123

D205-803-123

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/22/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

MS20253-1-065

MS20253-1-7200

Purchased

No

Each

14.0000

MS20253-1-065

DAS
06
9-89

Hinge Pin

**
1

DAS
28
9-89

APR 29 2014

Location

Loc Qty

Loc Code

ST332

14

m119837

14

MS21042L08

Purchased

No

Each

6,054.000

MS21042L08

Nut

**
1

DAS
28
9-89

Location

Loc Qty

Loc Code

ST314

3558

123900

58

m128401

1500

m128429

2000

ST508

2397

125445

999

m127410

1398

ST509

99

m127304

99

MS21042L3

Purchased

No

Each

8,520.000

MS21042L3

Nut

**
1

DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST314

1565

M127410

524

M127831

41

M128401

1000

ST506

955

123900

955

ST509

6000

M128754

6000

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Shop Packet Print

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Work Order ID: 116592

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Parent Item: D205-803-123

D205-803-123

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/22/14

Required Date: 4/30/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-07

Purchased

No

Each

592.0000

MS27039-1-07

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

453

m127813

453

Each

262.0000

MS35206-226

Purchased

No

MS35206-226

Screw

Location

Loc Qty

Loc Code

ST288

262

m127831

262

Each

68.0000

NAS1197-6

Purchased

No

NAS1197-6

Washer

DAS
06
9-89

Location

Loc Qty

Loc Code

ST296

68

123190

68

Each

0.0000

MS24665-289

Purchased

No

MS24665-289

Cotter Pin

DAS
06
9-89

**

DAS
28
9-89

APR 29 2014

**

DAS
28
9-89

**

DAS
28
9-89

**

DAS
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Shop Packet Print

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Linda Lacelle

From: Sian Willems
Sent: April-21-14 1:31 PM
To: Nigel Forbes
Cc: Linda Lacelle; Melanie Fauteux; Mario Poulin
Subject: LH PIC upper assembly work orders required mark up

Hiya,

Per our discussion, most of the D205-803-113/-119/-123 will require the D4410-9 trigger; customers are being advised to re-use the triggers from their original shipments. Any no charge orders we put in the system will be marked to indicate if the customer is to re-use their triggers. Only new orders (where customer does not have an old fat head to steal the trigger off) will need the trigger to be included. You may want to make sure we have a few of these in stock.

Thanks,
Siân

MAY 14 2014

6. PARTS LIST - SMALL COLLECTIVE HEAD KITS

Qty -111	Qty -113	Qty -115	Qty -117	Qty -119	Qty -121	Qty -123	Part Number	Description
X							D205-803-111	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-113	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-115	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				D212-803-117	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-119	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-121	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-123	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5046-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1				D5046-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1			D5046-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1		D5046-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1	1	1	1	1	1	D5049-1	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1	1	1	1	1	1	D5055-3	PLACARD
		1	1				D5055-5	PLACARD
		1	1				D5055-7	PLACARD
		1	1				D5055-9	PLACARD
1	1	1	1	1			D4411-7	PLACARD
		1					27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		3					AN961-6T	WASHER
		1					51MXY-5-J	SWITCH
1					1		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
17		AR (21)			17		M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1			1	1	1	MS21042L08	NUT
1	1	1	1	1	1	1	MS21042L3	NUT
		2					MS21044N04	NUT
1	1	1	1	1			MS21919WDG10	CLAMP
		1	1	1			MS21919WDG19	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
1	1	1	1	1	1	1	MS27039-1-07	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3126E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
5	5	5	5	5	5	5	MS35206-226	SCREW
2	2	2	2	2			NAS1149D0363J	WASHER
5	5	5	5	5	5	5	NAS1197-6	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK